

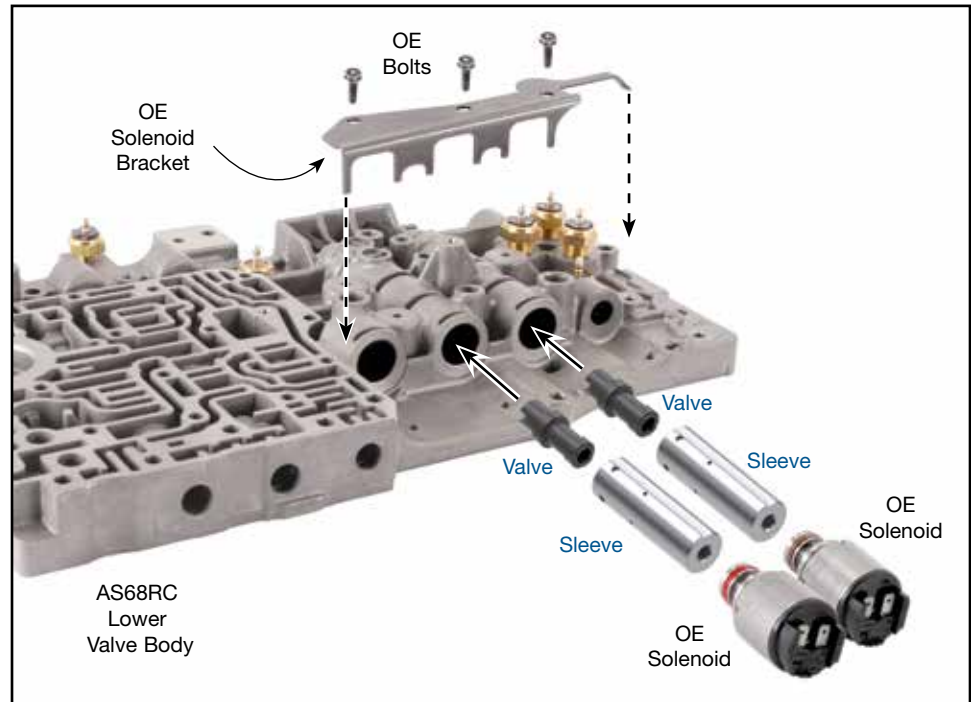
Clutch Control Plunger Valve Kit

Part No.
99740-01K

- Valve
- Sleeve

NOTE: Fits either of 2 locations.
Fits Dodge units only, does NOT fit in
Mitsubishi or Isuzu AS68RC applications.

Aisin Seiki AS68RC



1. Disassembly

- Remove OE solenoid bracket and bolts, two solenoids, and set aside for reuse.
- Remove and discard OE plunger valve and sleeve.

2. Installation & Assembly

- Install Sonnax plunger valve and sleeve assembly into bore as illustrated.
- Reinstall OE solenoids, solenoid bracket and bolts.

3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

