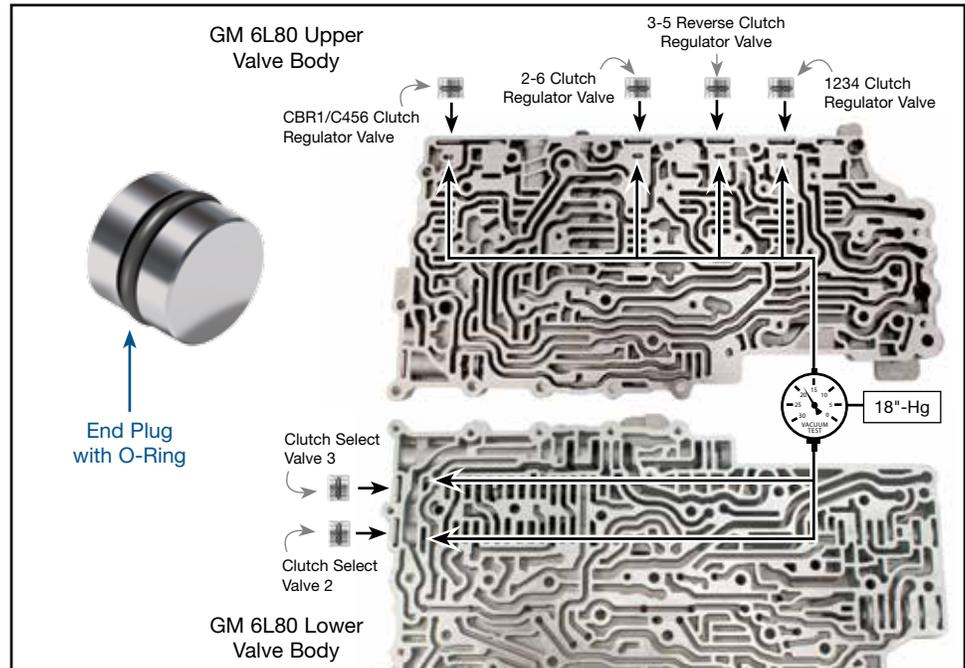


O-Ringed End Plug Kit

Part No.
104740-23K

- End Plugs (6)
- O-Rings (9)

3 Extra



1. Dissassembly

- Remove OE plug retainers and keep for reuse.
- Remove and discard the OE end plugs.

2. Installation & Assembly

- Install Sonnax O-ring on the end plug in the shallow groove.
- Lubricate the O-ringed plug with Sonnax O-Lube. Roll the O-ringed plug on the bench to size the O-ring in the groove.
- Carefully insert the Sonnax O-ringed end plug into the bore. A small, flat-bladed screwdriver inserted through the retainer port cavity may be used to help compress the O-ring into the bore.
- Carefully insert the O-ringed end plug into the bore just far enough to reinstall the OE retainer.

3. Final Testing

Vacuum tests at the ports indicated (above) hold the recommended minimum of 18 in.-Hg.