

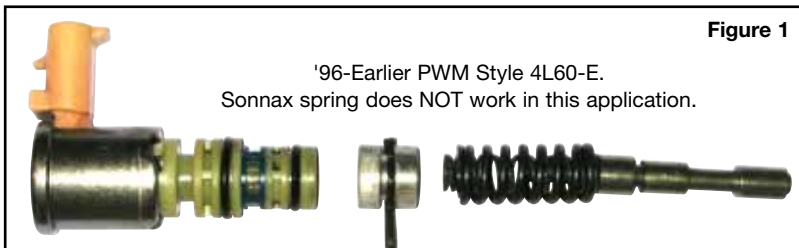
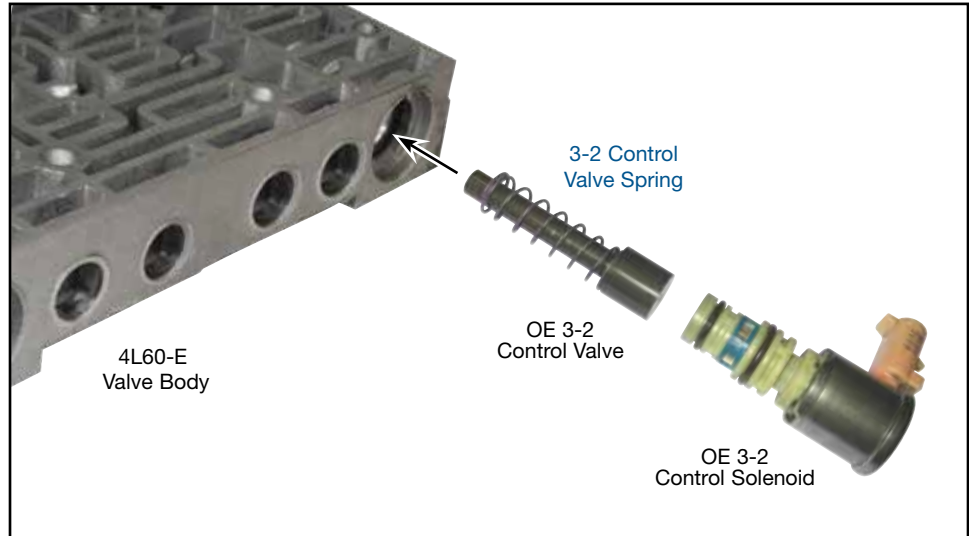
## GM 4L60-E, 4L65-E, 4L70-E

### 3-2 Control Valve Spring

**Part No.**

**77754-23**

**NOTE:** Springs works only in '96-later On/Off-style 3-2 control valve bodies. Spring will NOT work in '93-'95 PWM-style 3-2 control valve bodies.



#### 1. Disassembly

- a. Remove 3-2 control valve solenoid and valve, keep for reuse.
- b. Remove and discard OE spring.

#### 2. Installation & Assembly

- a. If OE spring was broken, ensure that all pieces are accounted for before proceeding.
- b. Place Sonnax spring over OE valve stem and insert, valve stem first.
- c. Reinstall OE solenoid.

