

3-4 Relay O-Ring End Plug Kit

Part No.

77964-08K

- End Plugs (5) 3 Extra
- O-Rings (5) 3 Extra

NOTE: Each unit requires 2 end plugs and O-rings.

Also Available

Retaining Clip

77754-08

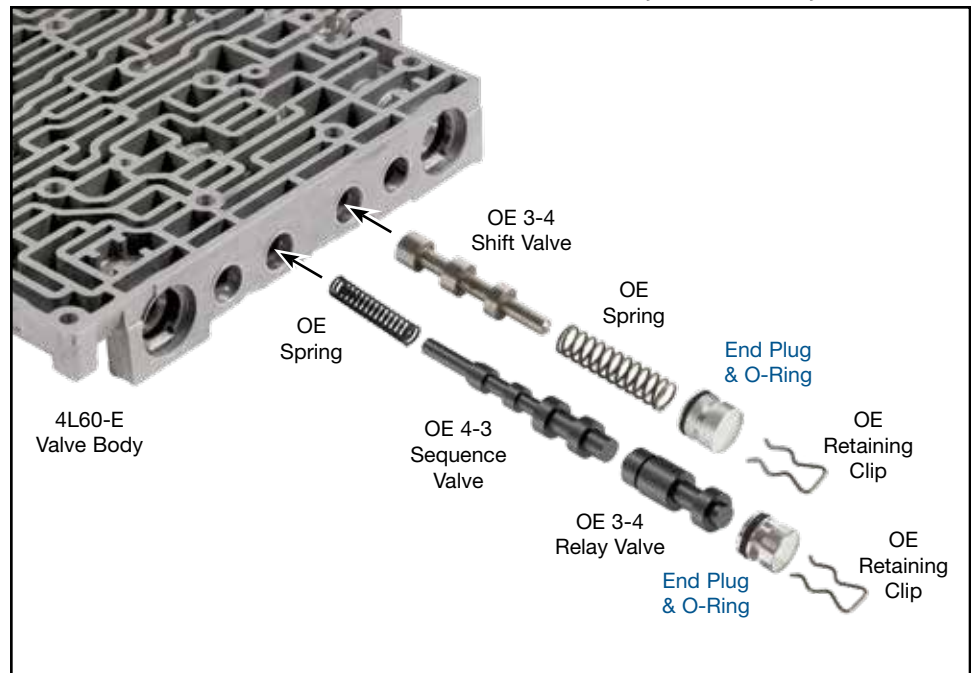
Oversized 4-3 Sequence Valve Kit

77964-04K

Oversized 4-3 Sequence Valve Kit

77964-14K

GM 4L60-E, 4L65-E, 4L70-E



1. Installation & Assembly

- a. When installing in 3-4 shift valve bore, ensure that the OE spring sits into the end plug recess. If OE spring does not fit into the recess, use a pair of pliers to slightly constrict one end coil until the spring fits the end plug recess.
- b. Install Sonnax O-ringed end plug into the bore with the O-ring/recessed end facing inboard (toward the valve or spring).

2. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 16 in-Hg.

