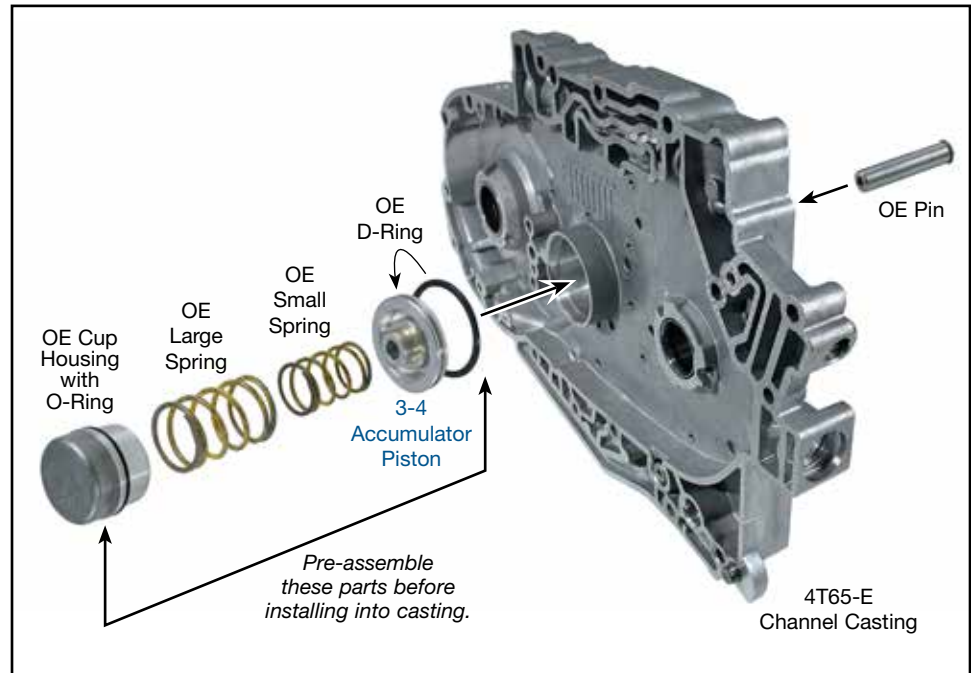


## 3-4 Accumulator Piston

Part No.  
**84880M-01**

**GM 4T65-E**



### 1. Disassembly

- Remove OE 3-4 accumulator piston line up and discard piston.
- Keep OE cup housing, two springs, D-ring and pin for reuse.

### 2. Installation & Assembly

- Install OE D-ring onto Sonnax 3-4 accumulator piston.  
**NOTE:** If OE D-ring is in good condition it can be reused.  
If it is in poor condition it should be replaced with one in most paper and gasket kits.
- Install OE pin into the channel plate from the worm track side.
- Lubricate OE O-ring and inside of cup housing.
- Insert large and small OE springs and Sonnax piston (with pre-installed D-ring) into the OE cup housing as shown.
- Install the cup housing assembly into the channel plate.