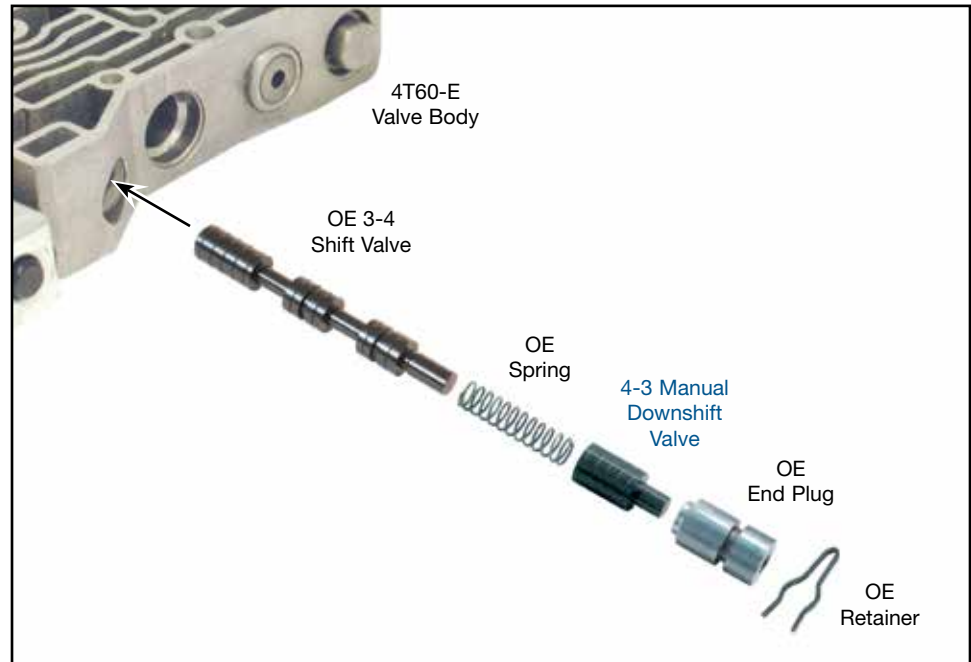


## 4-3 Manual Downshift Valve

**Part No.**  
**84754-39K**

**NOTE:** In 4T60-E units, fits '91-later units only.

## GM 4T60-E, 4T65-E



### 1. Disassembly

- Remove OE 4-3 manual downshift valve bore lineup and discard 4-3 manual downshift valve.
- Retain OE 3-4 shift valve, spring, end plug and retainer for reuse.

### 2. Installation & Assembly

- Be certain all debris has been removed from the valve bore and valve body.
- Reinstall OE 3-4 shift valve and spring.
- Install Sonnax 4-3 manual downshift valve as shown (**main photo**).
- Reinstall OE end plug and retainer.

### 3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

