

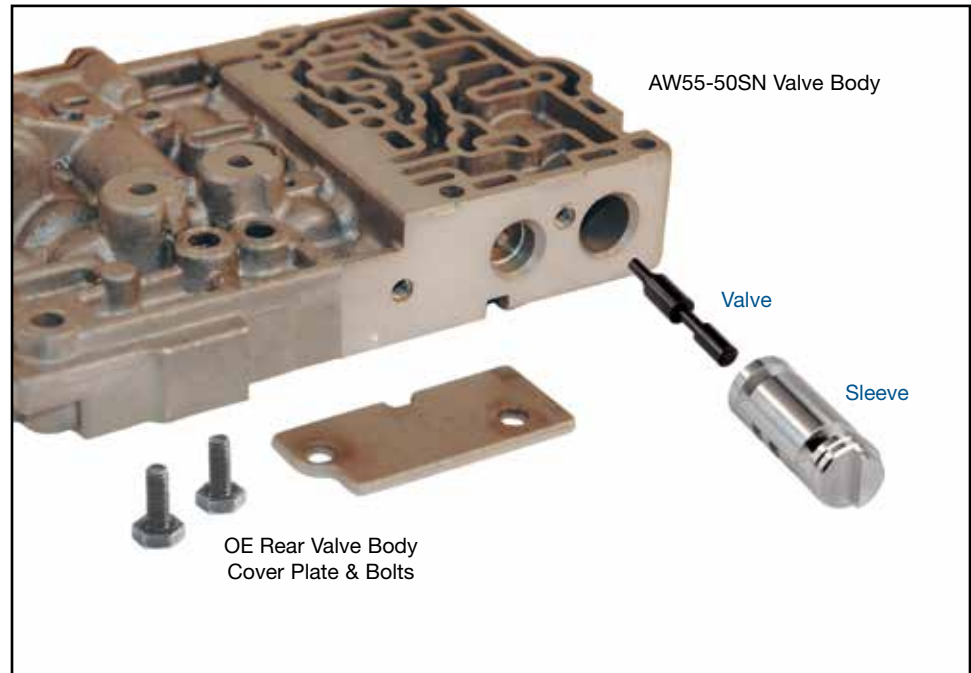
## Lockup Relay Control Valve Kit

**Part No.**  
**59947-01K**

- Valve
- Sleeve

**NOTE:** Also fits AF 23/33 and RE5F22A units.

## Aisin AW 55-50SN, 55-51SN



### 1. Disassembly

- Remove OE rear valve body cover plate, gasket and bolts. Save for reuse.
- Remove and discard OE lockup relay control plunger valve and sleeve.

### 2. Installation & Assembly

- Install valve/sleeve assembly into bore, open end of sleeve inboard.
- Rotate sleeve such that flat face will sit flush with reinstalled cover plate, and protruding end of sleeve is closest to corner of casting.
- Reinstall OE gasket, cover plate and bolts.

### 3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

