

Boost Valve Kit

Part No.

97855-23K

- Sleeve
- Valve .566" & .523" dia. spools
- Shims (3)

NOTE: Fits type 1 valve bodies only. Must measure OE valve and compare dimensions to ensure correct Sonnax part is installed.

Toyota/Lexus A340, A340E, A340F, A340H

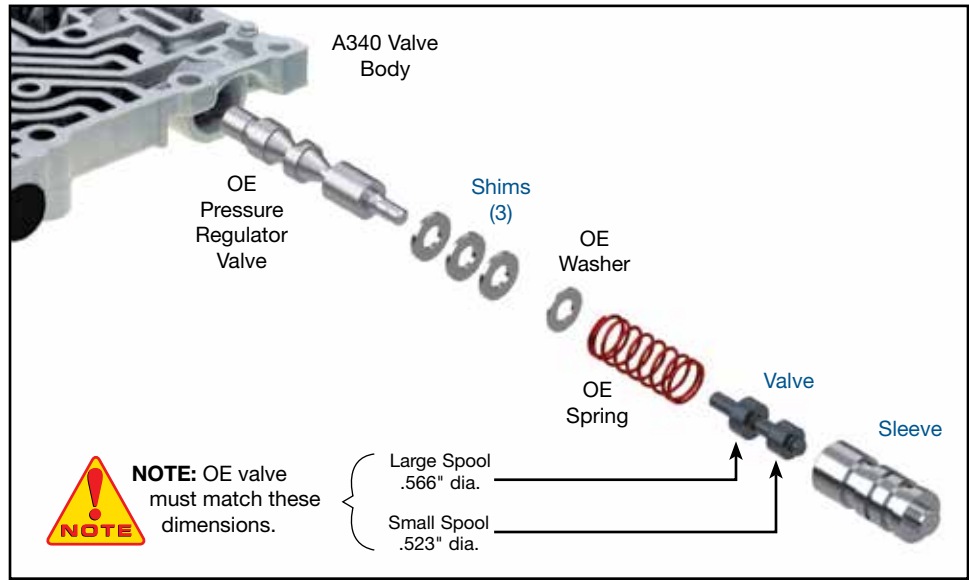


Figure 1

NOTE: OE boost sleeve design has four quadrants on outboard end. The surfaces are stepped to create four different height options. Take note of which surface is used for the retaining pin; sleeve must be measured to determine correct amount of Sonnax shims required (Figure 1).

1. Disassembly

- Before removing OE boost sleeve, note and record which land the retaining pin is positioned on. Then remove OE retainer, boost assembly, spring, PR valve and washer.
- Save OE retaining pin and spring for reuse; set aside OE valve and sleeve for evaluation.

2. OE Valve & Sleeve Evaluation

- Verify OE boost valve dimensions match Sonnax boost valve dimensions (main picture).
- Discard OE sleeve and valve.
- Determine how many Sonnax shims to install in conjunction with OE washer:
 - Measure from inboard end of OE sleeve to noted retainer stop height on sleeve (Figure 1).
 - Use chart to determine number of Sonnax shims required (Figure 2).

Figure 2

Sonnax Shim Requirement

OE Sleeve Measurement	Number of Shims Required
1.720"	0
1.775"	1
1.830"	2
1.875"	3

3. Installation & Assembly

- Place correct number of shims (if any required) over OE PR valve spring stem.
- Install OE washer over PR valve spring stem.
- Reinstall OE PR valve into casting.
- Reinstall OE spring.
- Install Sonnax boost assembly and secure with OE retainer.