

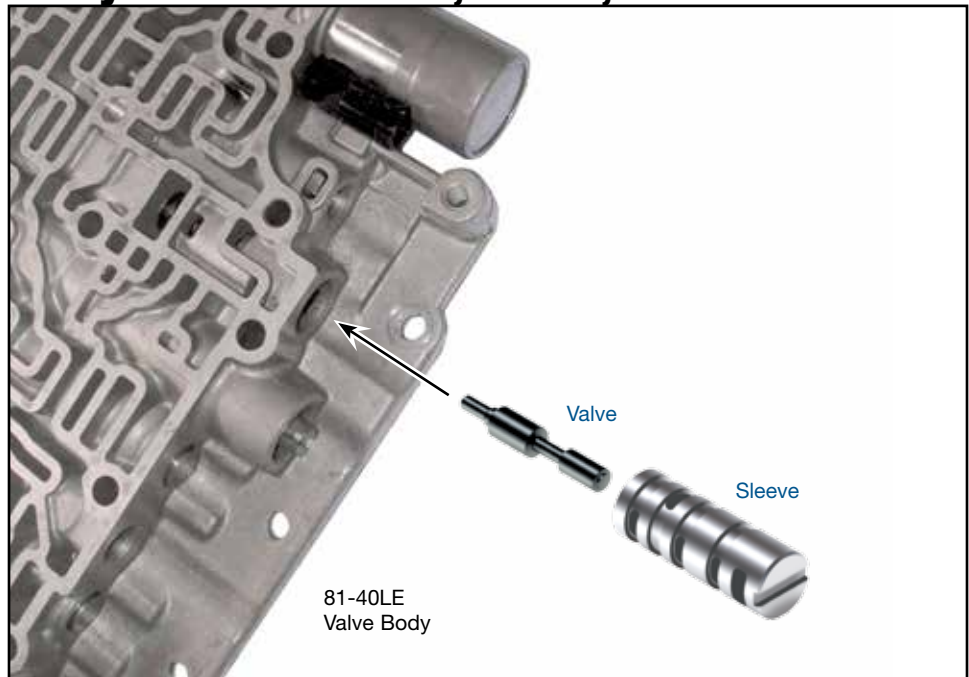
**Aisin AW 81-40LE,
Toyota/Lexus A245E, A246E, A340E/F & A650E**

**Lockup Relay
Control Valve Kit**

Part No.
77741-02K

- Valve
- Sleeve

NOTE: For A245E, A246E applications, this part only fits '05-later units with casting code 9132 on the upper valve body.



1. Disassembly

Remove and discard OE sleeve and valve.

2. Installation & Assembly

Install Sonnax sleeve and valve assembly as pictured. No rotational clocking of Sonnax sleeve is necessary.

3. Final Testing

A vacuum test at the port indicated holds the recommended minimum 18 in-Hg.

