

Shift Cup Kit

Part No.

119940K

- Shift Cups (4) Small
- Shift Cups (2) Medium
- Shift Cup Large
- O-Ring



WARNING: For '98-later, 01M, 01N & 01P valve bodies, the OE K1 actuator valve shift cup is solid and not drilled through. **DO NOT USE** the Sonnax small shift cup **119940-11** in this valve bore. Instead, reuse the OE shift cup. '97-Earlier units will use the small Sonnax shift cup at the K1 actuator bore.



1. Disassembly

Using a T20 Torx® Plus bit, remove existing OE plastic shift cup and discard.

2. Installation & Assembly

- a. Using a T20 Torx® Plus bit, install the correct size Sonnax aluminum shift cup.
- b. Ensure Sonnax shift cup is properly rotated so the tabs will retain the valve body components securely.



NOTE: When installing Sonnax aluminum shift cup in the main pressure regulator valve, install the O-ring into the cup groove first. Lubricate the plug and bore with assembly lube or ATF prior to installing shift cup into the bore.



CAUTION: When removing the pressure regulator control valve, a special tool and specific procedures are required. Full instructions are provided with the Sonnax replacement plug **119940-22** and accompanying tool kit **119940-TL9**.

OE Bore Location		Small Shift Cup	Medium Shift Cup	Large Shift Cup
A	Main Pressure Regulator Valve			●
B	K1 Actuator Valve	■		
C	2-3 Regulator Valve		★	
D	3-4 Regulator Valve		★	
E	B2 Actuator Valve	■		
F	K3/Manual Low Valve	■		
G	K1 Cushion Valve	■		

