

Oversized Pump Bushing

Part No.

85916-01



NOTE: Machining required.

ZF5HP19



NOTE: This bushing is oversized and designed for damaged pump housings. The pump bore must be machined prior to installing.

1. Remove and discard OE bushing.
2. Center pump using a 4 jaw chuck. Indicate off O.D. of pump or front pump seal bore.
3. Bore pump housing to 2.0020"[50.85mm] plus zero/minus .0015"[0.040mm].
4. The post-machining surface finish of the pump housing bore must be Ra60 – Ra125.
5. Install Sonnax bushing.