

Instructions

Pressure Regulator Sleeve

Part No. 95740-03

NOTE: Kit is NOT compatible with ZF6HP21/28/34 (Gen.2) units. To differentiate between Generation 1 and Generation 2 valve bodies, refer to ZF Identification Guide at www.sonnax.com.

WARNING: Cannot be used in Gen. 1 units that have a 053 separator plate. For those units, install Sonnax pressure regulator sleeve 95740-79.

Ford 6R60, 6R75, 6R80; ZF6HP19, ZF6HP26, ZF6HP32



1. Disassemby

- a. Remove OE retainer and keep for reuse.
- b. Remove and discard OE pressure regulator sleeve.

2. Installation & Assembly

- a. Install Sonnax pressure regulator sleeve.
- b. Reinstall valve retainer.

3. Final Testing

Vacuum testing at outer port holds the recommended minimum 16 in-Hg.

Leakage at inner port is not addressed by this kit, but can be repaired with Sonnax oversized pressure regulator valve kit, available from your distributor.



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