

### Instructions

# Clutch A Control Boost Valve Kit

### Part No. 95740-21K

• Valve

• Sleeve

NOTE: Kit is NOT compatible with ZF6HP21/28/34 (Gen.2) units. To differentiate between Generation 1 and Generation 2 valve bodies, refer to ZF Identification Guide at www.sonnax.com.

## Ford 6R60, 6R75, 6R80; ZF6HP19, ZF6HP26, ZF6HP32



#### 1. Disassembly

- a. Remove and save OE retaining clip and end plug.
- b. Remove and discard OE boost valve and sleeve.

### 2. Installation & Assembly

- a. Ensure all debris has been removed from valve bore and valve body.
- b. Install Sonnax boost valve and sleeve assembly.
- c. Reinstall OE end plug and secure with OE retaining clip.

#### **3. Final Testing**

Vacuum testing at the port(s) indicated holds the recommended minimum 16 in-Hg.



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