

Oversized TCC Limit & Lube Valve Kit

Part No.
113741-04K



- Valve
- Spring
- End Plug

NOTE: Also fits Mitsubishi F1CJA.

Tool Kit

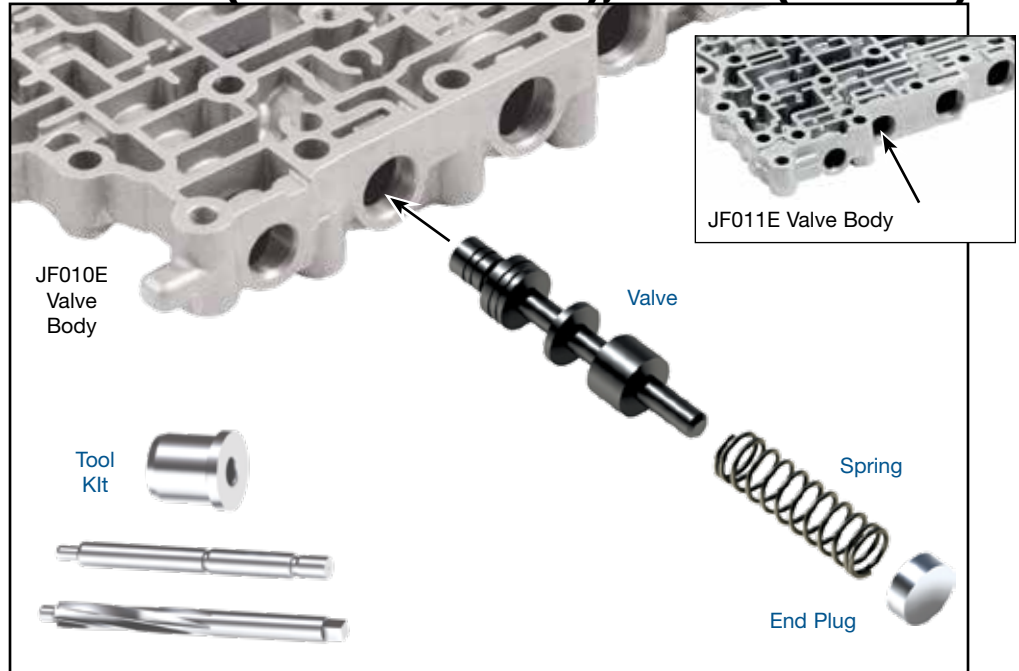
Part No.
F-113741-TL4



- Reamer
- Reamer Jig
- Guide Pin

NOTE: Sonnax "F-Tool" kits designed to service a specific bore require the VB-FIX, a self-aligning valve body reaming fixture. More information and instructions can be found online at www.sonnax.com.

Jatco/Nissan JF010E (REOF09A/REOF09B), JF011E (REOF10A)



1. Disassembly

- Remove and discard OE end plug, spring and valve.
- Save OE retainer for reuse.

2. Bore Reaming

Ream TCC limit bore (for reaming instructions/reamer care, please visit www.sonnax.com). Sonnax reaming tool kit **F-113741-TL4** and **VB-FIX** are required for this operation.

3. Installation & Assembly

- Ensure valve bore and body are clean and cleared of debris.
- Install Sonnax valve.
- Install Sonnax spring, ensuring it seats over valve spring guide.
- Install Sonnax end plug and secure with OE retainer.

4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

