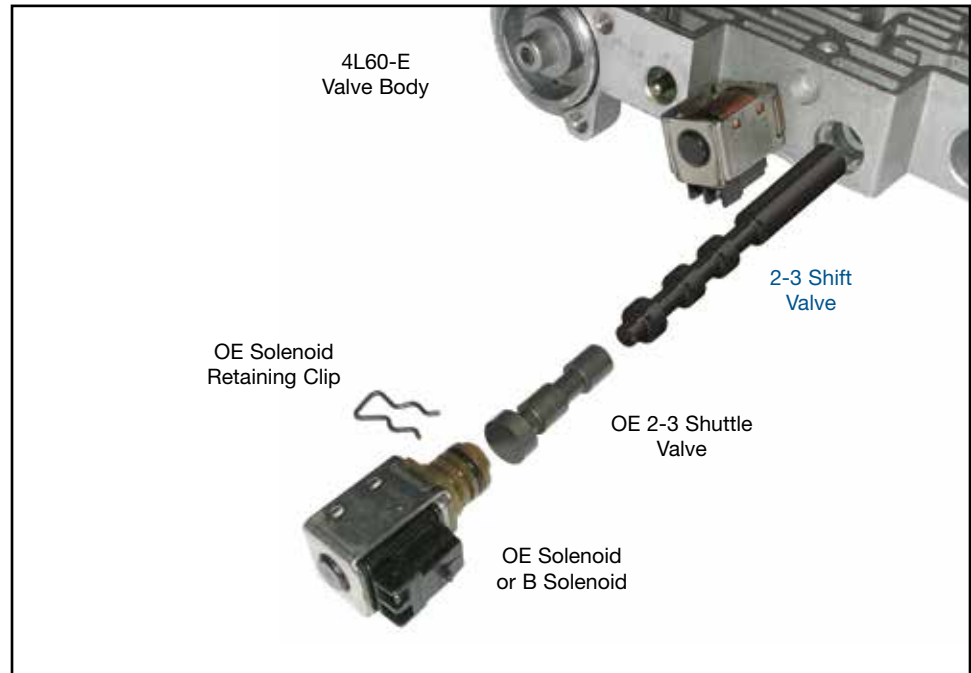


Heavy Duty 2-3 Shift Valve

Part No.
77754-41

GM 4L60-E, 4L65-E, 4L70-E



1. Disassembly

- Remove and discard OE 2-3 shift valve.
- Retain all other OE bore components for reuse.

2. Installation & Assembly

- Drill through indicated casting wall with a 1/8" drill bit, using corner as a guide (**Figure 1**) to locate. This provides D3 oil to apply overrun clutch in all manual gears.
- Install Sonnax 2-3 shift valve.
- Reinstall remaining OE components.

