

Fitting Instructions Part № **49482K**



- Cooler
- 4 Mounting Brackets
- 2 Steel Cooler Lines
- 1 meter Cooler Hose
- 8 Hose Clamps

Kit contains:

- 4 P Clamps
- 2 Fluid Outlets For Transmission
- 90 Degree Fitting
- Fitting Kit
- Instructions



49482K Fitting Instructions

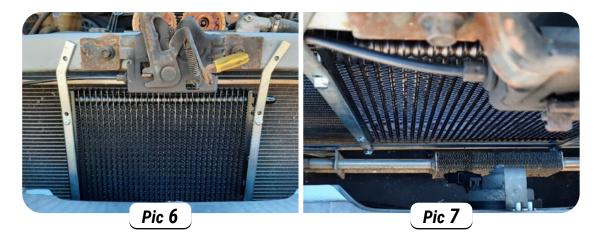
1. Remove grille and shroud by removing screws/clips as shown on **Pic 1** to **Pic 3**



2. Remove power steering pipe support nuts. (Pic 4 & Pic 5)



- **3.** Fit the 2 shaped brackets and the flat long bracket to cooler as shown, trying to keep cooler as square as possible. (Pic 6 & Pic 7)
- **4.** Sit cooler and brackets in front of car sliding lower bracket over studs/steering cooler hose support.





49482K Fitting Instructions

- **5.** *Reinstall nuts removed in previous step 2.*
- **6.** Use Tek screws supplied and secure top brackets.
- 7. Mount steel lines as shown on Pic 8 to Pic 10



8. Remove heat exchanger, install fittings and O-rings supplied, use existing bracket to secure fittings. (**Pic 11**)



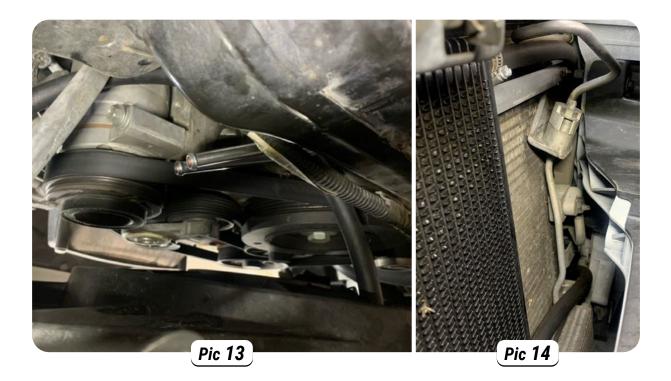
9. Cut hose supplied to required length and fit from fittings to pipes as shown. Use 90 degree fitting to link/by-pass heater hose. (**Pic 12**)

Page 3



49482K Fitting Instructions

10. Run hose from Cooling lines at front of engine to cooler via the passenger side front of car. (Pic 13 & Pic 14)



- **11.** Make sure that you recheck all bolts, clamps and fittings.
- **12.** Check your transmission oil and coolant fill to specifications.
- **13.** Check all fitting points for leaks.
- **14** *Refit all shrouds and covers.*
- **15.** Recheck again after road-testing vehicle.